



Cutting Tools

4 FLUTE CORNER ROUNDING END MILLS

These end mills are of the formed relieved type and can be resharpened many times without changing the form.



Radius Size	Shank Diameter	Largest Diameter	Overall Length	M2HSS Model No.	M2AL Model No.	Tin-Coated Model No.	Radius Size	Shank Diameter	Largest Diameter	Overall Length	M2HSS Model No.	M2AL Model No.	Tin-Coated Model No.
1/32	3/8	3/8	2-1/2	182-6023	181-6023	183-6023	3/8	7/8	1-1/4	3-3/4	182-6254	181-6254	183-6254
3/64	3/8	7/16	2-1/2	182-6031	181-6031	183-6031	13/32	3/4	1-1/4	3-1/2	182-6262	181-6262	183-6262
1/16	3/8	7/16	2-1/2	182-6049	181-6049	183-6049	7/16	3/4	1-3/8	4"	182-6280	181-6280	183-6280
5/64	3/8	1/2	2-1/2	182-6056	181-6056	183-6056	7/16	1"	1-3/8	4"	182-6288	181-6288	183-6288
3/32	3/8	1/2	2-1/2	182-6064	181-6064	183-6064	15/32	3/4	1-3/8	3-3/4	182-6304	181-6304	183-6304
7/64	3/8	5/8	2-1/2	182-6072	181-6072	183-6072	1/2	3/4	1-1/2	3-7/8	182-6791	181-6791	183-6791
1/8	1/2	5/8	3"	182-6080	181-6080	183-6080	1/2	1"	1-1/2	4-1/8	182-6320	181-6320	183-6320
1/8	3/8	5/8	3"	182-6668	181-6668	183-6668	17/32	3/4	1-1/2	3-7/8	182-6338	181-6338	183-6338
9/64	1/2	3/4	3"	182-6098	181-6098	183-6098	17/32	1"	1-1/2	4-1/8	182-6346	181-6346	183-6346
5/32	1/2	3/4	3"	182-6106	181-6106	183-6106	9/16	3/4	1-5/16	4"	182-6353	181-6353	183-6353
11/64	1/2	3/4	3"	182-6114	181-6114	183-6114	9/16	1"	1-5/16	4-1/4	182-6361	181-6361	183-6361
3/16	1/2	7/8	3"	182-6122	181-6122	183-6122	19/32	3/4	1-15/16	4"	182-6379	181-6379	183-6379
3/16	3/4	7/8	3-1/8	182-6130	181-6130	183-6130	19/32	1"	1-15/16	4-1/4	182-6387	181-6387	183-6387
13/64	1/2	7/8	3-1/8	182-6676	181-6676	183-6676	5/8	3/4	1-15/16	4"	182-6403	181-6403	183-6403
13/64	3/4	7/8	3-1/8	182-6684	181-6684	183-6684	5/8	1"	1-15/16	4-1/4	182-6395	181-6395	183-6395
7/32	3/4	7/8	3-1/4	182-6692	181-6692	183-6692	21/32	3/4	1-15/16	4"	182-6411	181-6411	183-6411
7/32	1/2	7/8	3-1/4	182-6148	181-6148	183-6148	21/32	1"	1-15/16	4-1/4	182-6429	181-6429	183-6429
15/64	1/2	7/8	3-1/8	182-6155	181-6155	183-6155	11/16	3/4	2-1/4	4-1/8	182-6437	181-6437	183-6437
1/4	1/2	1"	3-1/8	182-6163	181-6163	183-6163	11/16	1"	2-1/4	4-5/16	182-6445	181-6445	183-6445
1/4	3/4	1"	3-1/4	182-6171	181-6171	183-6171	23/32	3/4	2-1/4	4-1/8	182-6452	181-6452	183-6452
17/64	3/4	1"	3-1/8	182-6718	181-6718	183-6718	23/32	1"	2-1/4	4-5/16	182-6460	181-6460	183-6460
9/32	1/2	1-1/8	3-1/4	182-6189	181-6189	183-6189	3/4	3/4	1-7/8	4"	182-6486	181-6486	183-6486
9/32	3/4	1-1/8	3-1/4	182-6197	181-6197	183-6197	3/4	1"	2-1/4	4-5/16	182-6478	181-6478	183-6478
19/64	1/2	1-1/8	3-1/4	182-6726	181-6726	183-6726	25/32	3/4	2-1/4	4-1/8	182-6494	181-6494	183-6494
19/64	3/4	1-1/8	3-1/4	182-6734	181-6734	183-6734	25/32	1"	2-1/4	4-5/16	182-6502	181-6502	183-6502
5/16	1/2	1-1/8	3-1/4	182-6205	181-6205	183-6205	13/16	3/4	2-1/4	4-1/8	182-6510	181-6510	183-6510
5/16	3/4	1-1/8	3-1/4	182-6742	181-6742	183-6742	13/16	1"	2-1/4	4-5/16	182-6528	181-6528	183-6528
5/16	7/8	1-1/8	3-1/2	182-6213	181-6213	183-6213	27/32	3/4	2-1/2	4-1/2	182-6536	181-6536	183-6536
5/16	5/8	1-1/8	3-1/2	182-6215	181-6215	183-6215	27/32	1"	2-1/2	4-1/2	182-6544	181-6544	183-6544
21/64	1/2	1-1/8	3-1/4	182-6759	181-6759	183-6759	7/8	3/4	2-1/2	4-1/2	182-6551	181-6551	183-6551
21/64	3/4	1-1/8	3-1/4	182-6767	181-6767	183-6767	7/8	1"	2-1/2	4-1/2	182-6569	181-6569	183-6569
11/32	1/2	1-1/8	3-1/2	182-6221	181-6221	183-6221	15/16	3/4	2-5/8	4-1/2	182-6593	181-6593	183-6593
11/32	3/4	1-1/8	3-1/2	182-6775	181-6775	183-6775	15/16	1"	2-5/8	4-3/4	182-6601	181-6601	183-6601
3/8	1/2	1-1/4	3-1/2	182-6247	181-6247	183-6247	1"	3/4	2-5/8	4-1/2	182-6635	181-6635	183-6635
3/8	3/4	1-1/4	3-1/2	182-6783	181-6783	183-6783	1"	1"	2-5/8	4-3/4	182-6643	181-6643	183-6643

4 FLUTE CORNER ROUNDING END MILL SETS



4 PIECE SETS

WITH STAND

One each Size: 1/2, 9/16, 5/8, 3/4 have 3/4" shank

Descriptions	Model No.
M2HSS	182-6908
M2AL	181-6908
Tin-Coated	183-6908

8 PIECE SETS

WITH STAND

These end mills are of the formed relieved type and can be resharpened many times without changing the form.

One each size: 1/16, 3/32, 1/8, 5/32,

3/16, 1/4, 5/16, 3/8

1/16 thru 1/8" have 3/8" shank

5/32 thru 3/8" have 1/2" shank

One each size: 3/16, 1/4, 5/16, 3/8, 7/16,

1/2, 5/8, 3/4 have 3/4 shk.



Descriptions	Model No.
M2	182-6007
M2AL	181-6007
Tin-Coated	183-6007

Descriptions	Model No.
M2	182-6008
M2AL	181-6008
Tin-Coated	183-6008