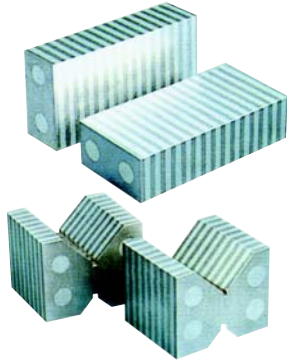


## MAGNETIC V-BLOCKS AND PARALLELS



- Precision ground on all surfaces.
- Integrally aluminum cast into one solid piece.
- Hold in any direction on the magnetic chuck.

### Combination Set

Contents	Model No.
285-2050 and 285-2060	285-2100
285-2050 and 285-2070	285-2110

### V-Blocks

Dimensions	In Pair Model No.	Individual Model No.
1-7/8" HX2-3/8"WX2"L	285-2060	285-2065
1-7/8" HX2-3/8"WX4-3/8"L	285-2070	285-2075

### Parallels

Dimensions	In Pair Model No.	Individual Model No.
1" H x 2" W x 4" L	285-2050	285-2055

## MAGNETIC V-BLOCKS



### FEATURES:

Ideal for holding round and irregular shapes for scribing, grinding, measuring and machining.  
Fine precision ground finish for user as an inspection device.

### Centered 90° -V

Dimension H	Dimension W	Dimension L	Dimension L1	Mag. Power	Model No.
2-7/8"	2-3/8"	2-3/4"	1-3/4"	150lbs	285-2405
3-11/16"	2-5/8"	4"	2"	260lbs	285-2410

## VEE BLOCKS WITH FLAT-CAPS

All V-Blocks are parallel, square and centered within 0.0002. Completely hardened and ground tool steel, Wooden case.



### 90° V-BLOCK

Max. Dimension	Vee Capacity	Individual Model No.	In Pair Model No.
1-3/8 x 1-3/8 x 1-3/16	1-9/32	420-5421	420-5420
2-3/8 x 2-3/8 x 2	1-3/16	420-5431	420-5430
4-1/8 x 4-1/8 x 3-1/16	2-9/16	420-5441	420-5440
2-1/2 x 2-1/2 x 2	1-3/8	420-5410	420-5411
4x3x3	2-1/2	420-5412	420-5450
4x6x6	4-3/8	420-5413	420-5460

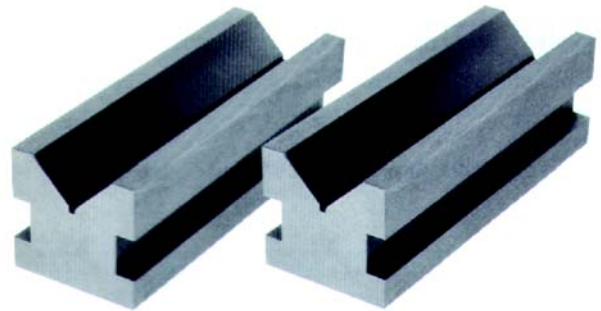
### 60° V-BLOCK

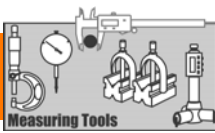
Max. Dimension	Vee Capacity	Individual Model No.	In Pair Model No.
2-1/2 x 2-1/2 x 2	1-3/8"	420-5415	420-5414
3 x 4 x 3	2-1/2"	420-5417	420-5416

## 1-V-BLOCK DIN876/1

- Made of special steel
- with 1 pc 90° V- grooves
- Accuracy 0.008mm

Dimension(LxWxH)	for shaft $\phi$	In Pair Model No.	Individual Model No.
75x40x40mm	4-40mm	420-5201	420-5211
100x45x45mm	6-45mm	420-5202	420-5212
150x55x55mm	8-55mm	420-5203	420-5213
200x70x70mm	8-70mm	420-5204	420-5214
250x85x85mm	12-85mm	420-5205	420-5215
300x105x105mm	15-120mm	420-5206	420-5216



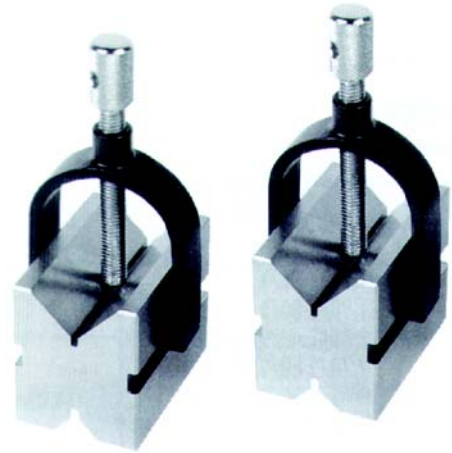


# Measuring Tools

## 2-V-BLOCKS DIN876/1,with C-Cap

- Made of special steel
- with 2 pcs 90° V- grooves
- Accuracy 0.005mm

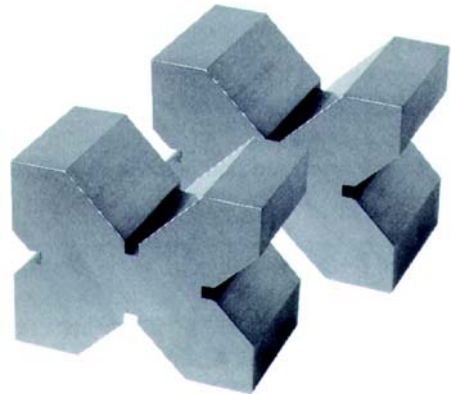
Dimension(LxWxH)	C-range	In Pairs	
		Model No.	Model No.
42x32x32mm	5-20mm	420-5483	420-5473
45x40x36mm	5-25mm	420-5484	420-5474
70x45x40mm	5-30mm	420-5485	420-5475
60x50x40mm	5-25mm	420-5486	420-5476
70x63x45mm	5-35mm	420-5487	420-5477
125x90x70mm	5-50mm	420-5488	420-5478
1-5/8x1-3/4x2-3/4"	1-1/2"	420-5481	420-5471
4-7/8x3-1/2x2-3/4"	2-1/8"	420-5482	420-5472



## 4-V-Blocks DIN876/1

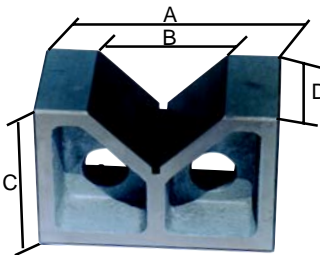
- Made of special steel
- with 4 pcs 90° V- grooves
- Accuracy 0.008mm

Dimension(LxWxH)	for shaft $\phi$	In Pair	
		Model No.	Model No.
42x42x50mm	5-30mm	420-5101	420-5111
60x60x50mm	5-40mm	420-5102	420-5112
75x75x50mm	5-50mm	420-5103	420-5113
100x80x60mm	6-60mm	420-5104	420-5114
120x90x60mm	8-80mm	420-5105	420-5115
150x100x65mm	10-120mm	420-5106	420-5116
200x150x80mm	12-160mm	420-5107	420-5117



WWW.PRECOTOOLS.CN

## STEEL "V" BLOCKS



- Supplied in matched and numbered pairs.
- Vee blocks are manufactured from high quality castings. Properly seasoned against distortion.
- Blocks are accurately machined square and parallel

**Dimensions: A-OAL Length, B-Vee Length, C-Height, D-Thickness**

A	B	C	D	Weight	Model No.
3"	1-3/4"	2-3/8"	1-5/16"	2-1/2	420-5700
4"	2-1/4"	2-5/8"	1-5/8"	5	420-5702
5"	2-1/2"	3-1/8"	2"	8	420-5704
6"	3-1/8"	3-1/2"	2-1/2"	13	420-5706
7"	3-1/2"	4-1/2"	3"	27	420-5708
8"	4"	5-1/2"	4"	44	420-5710
10"	5"	6-5/8"	5"	73	420-5712
12"	6"	8"	7"	135	420-5714

## RATCHET COUNTER

### WITH RESET KNOB

- 5 digital Counter
- Base 2-1/8"x1-3/4"
- Counter 1-1/4" High



Model No. 840-1610

## HAND COUNTER

- 4 Digital counter.
- 2" Height x 1-3/4" Width.
- Chrome plated.
- Finger ring for Convenient.



Model No. 840-1615